

User Manual

- Installation
- Operation
- Maintenance

PV Grid-Connected Inverter

● CM12KTL ● CM15KTL

Introduction

For readers

This manual is applicable for technicians of inverter installation, operation and maintenance. The readers shall be familiar with electrical knowledge.

About this manual

Please read this manual carefully before using products. This manual shall be kept in a place which is convenient to use. Operator using this manual must be a qualified electrical engineer certified by the local electrical authority.

Copyright

This manual updates are subject to products upgrades, and there might be some unconformity between the manual description and the products, and users can acquire the latest version from us. The manual updates are not to be further notified.

Applicable Models

This manual provides the installation, operation and maintenance of PV grid-connected inverters TP12KTL- TP15KTL . The following models of inverter are related:

- CM12KTL ●CM15KTL

Revision

Revised version No.	Date	Description
XQ-UMT1.0.0EN	2020.09.09	Rev.1

Important safety instruction

Symbols in this manual

To ensure the personal and property safety in using the photovoltaic inverter and the high efficiency of the product, related safe operation notices are provided in the manual, and corresponding symbols are used for emphasizing the importance. These important notices must be fully understood and followed. Symbols used in this manual are listed below to help you carefully read and use this manual.



It means a highly potential danger which may cause a serious personal injury or death directly if this warning is neglected.



It means a moderately potential danger which may cause a serious personal injury or death directly if this warning is neglected.



It means a lightly potential danger which may cause a light or moderate personal injury or serious property loss if this warning is neglected.



It means a potential risk which may cause device malfunction or property loss if this warning is neglected.



It means an additional notice emphasizing or complementing the content, or providing a tip for optimizing the product operation, and further helps you solve some problems or save some time.



It means a helpful reference or notice.

Symbols on the inverter

The inverter is attached with some labels related to operation safety. Please don't install the device before carefully reading through and fully understanding these labels.



It means there is still residual voltage in the inverter! The capacitor is still electrified after the AC/DC side of the inverter is cut off, so the inverter cannot be maintained within 10min till the capacitor is completely discharged.



Danger of high voltage and electric shock!



Danger of high temperature and burn injury!



Earth line!



The wasted product must be sent to the authorized collecting center.



Please carefully read through and fully understand the instruction manual before using the product.



Acceptable in the test of insulation and voltage resistance.



Acceptable in the function test.



Acceptable in the quality inspection.

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1 Safety instruction

 Tip Please contact us if you have any problems .

CM Series inverters are designed, manufactured and tested as per international safety standards. However as an electrical and electric product, it must be installed, operated and maintained strictly according to related safety notices.

If you have any problems, please contact the nearest service center or authorized dealer. Please do NOT install or repair the product by anyone who is not qualified by local authority.

We are not responsible for any damage or loss caused by misuse or misunderstanding the information in this manual.



Warning

Misuse or misoperation may harm:

- The personal safety of the operator or a third person.
- The property safety of the inverter or any other property.

1.1 Before installation



Warning

The inverter cannot be connected to the grid unless approved by the electrical authority, and it must be installed according to the local standard and related standard for an electrical enterprise.



Notice

Please check if there is any damage on the package or the product before installing. The inverter is electrical radioactivated, Please choose a suitable place for installing.

1.2 During installation



Keep the PV array covered and the DC circuit breaker OFF. High voltage will be generated by PV array exposed under sunshine. All the cables must be connected firmly.



The inverter must be installed by a qualified electrical engineer certified by the local authority, and the installation manual must be read through before installation. It must be installed according to the local standard and related standard for an electrical enterprise.

1.3 Operation



- High voltage is a hazard, make sure keep the device away from children.
- Any touch with the device or terminal may cause electric shock or fire. Please follow all the safety instructions.
- A damaged device or system fault can cause electric shock. Make sure that you have checked the package and the device before installation to avoid unnecessary damage or loss.



Be aware of the hot surface while the device is running.

1.4 Repair



Completely switch off the connection between the inverter and the grid, DC side connection. Wait for 10 minutes until the internal elements are fully discharged.



Do NOT restart the inverter before all the hazards have been removed. Please contact your local dealer and always have licensed trader do the repairing.

1.5 EMC

EMC(ElectroMagnetic Compatibility) means the resistance of a device or system against generating any ElectroMagnetic interference to the environment without influencing the normal operation in the ElectroMagnetic environment.

- Immunity to the own noise; Immunity to the internal electrical noise.
- Immunity to the external noise; Immunity to the external ElectroMagnetic noise.
- Noise radiation level: influence of ElectroMagnetic radiation to the environment.



- The ElectroMagnetic radiation of the inverter is harmful for health.
- Please never stay within 20cm from a running inverter for long.

2 Product description

2.1 Product applicability

CM series inverter, the DC voltage generated in the PV array can be transformed into AC voltage and supplied to the grid. The PV power generating system consists of PV arrays, inverters, meters and a public grid.

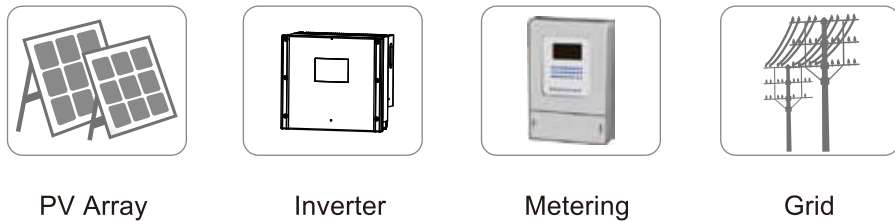


Fig. 2-1

The research, development and manufacture of CM series are integrated with the most updated techniques and public confirmed safety regulations. However, improper operation or misuse may still cause injury or loss. Instruction and information provided in this manual must be followed all the time.

2.2 Circuit structure

Fig.2-2 shows the internal functional diagram of CM series inverter. After the PV array input enters the voltage boosting circuit via the filter circuit, the input DC voltage is boosted and stabilized to BUS value for the full-bridge inverter circuit, and in this process, the MPP tracer in the inverter will ensure the DC energy generated in the photovoltaic array can be used by the inverter circuit at maximum and the DC current will be conveyed into the grid.

The joint of the input and output EMC can effectively reduce the interference between the inverter and outside. CPU1 and CPU2 control the inverter operation and monitor the operation state, and in any abnormal working

condition, it will protect the inverter and external device and personal safety according to the reserve program thus extremely improve the stability and reliability of the system.

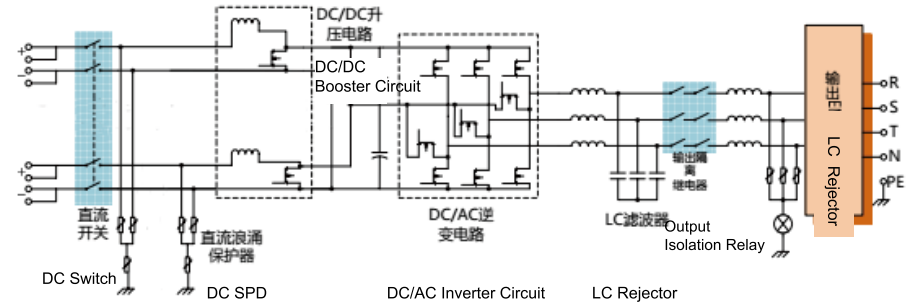


Fig.2-2

2.3 Product introduction

2.3.1 Electrical connecting part

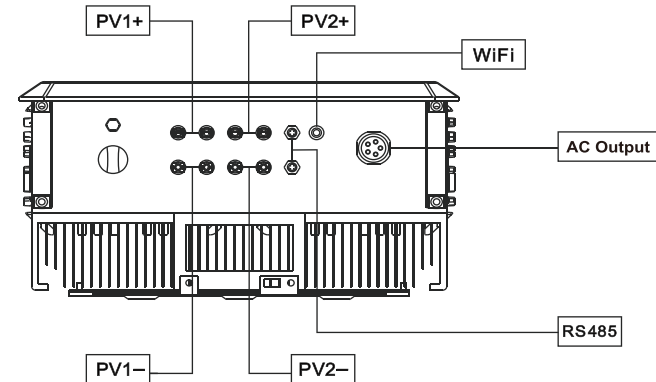



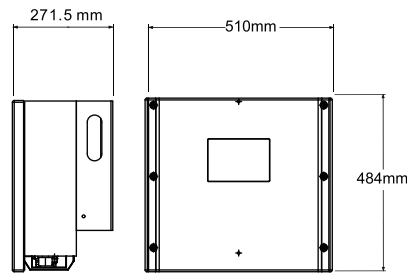
Fig.2-3

Tab. 2-1: Description for the electrical connecting part of the inverter

Name	Description
DC+ (1/2)	The positive part of terminals connecting the PV array
DC- (1/2)	The negative part of terminals connecting the PV array
WiFi/RS485	Communication mode
AC Output	Connected to the grid


 Instruction A DC switch is recommended in consideration of safety, in some countries, it is imperative for the connection of PV array and inverter; users can select a proper type for TP series inverters accordingly.”

2.3.2 Dimensions and weight



(12K-15K)

Fig.2-4

 Notice Waterproof I/O terminals are located at the bottom of the inverter. Be cautious when handling and installing to prevent any damage.

Tab.2-2: Inverter weight

Model	CM12K TL	Weight	35.0Kg
Model	CM15K TL	Weight	47.5Kg

2.3.3 LCD Displaying panel

The inverter is totally computerized and all the status are displayed on the LCD screen, the screen is also sound-sensitive, it will turn into sleep mode in 2 minutes with no operation. You can wake up the screen just by slightly click on the plastic shell around the LCD displaying panel.

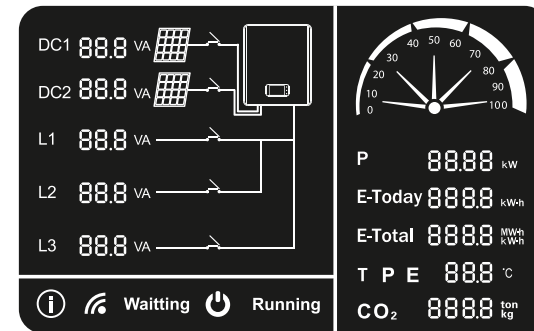



Fig. 2-5

3 Installation

3.1 Safety instruction



The DC voltage at the PV array and the AC voltage at the grid side are both higher than the safe voltage. It is forbidden to touch any electrified terminal directly. Make sure the DC side is not electrified before installation and maintenance.

The inverter must be installed, operated or maintained as per the following standard and instruction, and it can not be connected to the grid for power generating unless approved by the local power supply authority, and all operation must be performed by a qualified electrical engineer.

- All electrical installation must be performed according to the local standard of electrical installation.
- No internal part except the wiring terminal can be touched during installation.
- A running inverter has a high voltage, so no internal operation can be made within 10 min at least after the AC and DC power supply of the inverter is cut off and it is made sure by measuring the DC voltage by a multimeter that the capacity is fully discharged.
- Take care of the hot surface of the inverter. For example, the heat radiator of the power semiconductor will be kept in a high temperature after the inverter is shut down.
- The inverter is deliver without any user's self-maintenance assembly, so please contact the local authorized installation and maintenance technist if you need to maintain your inverter.

3.2 Installation procedures

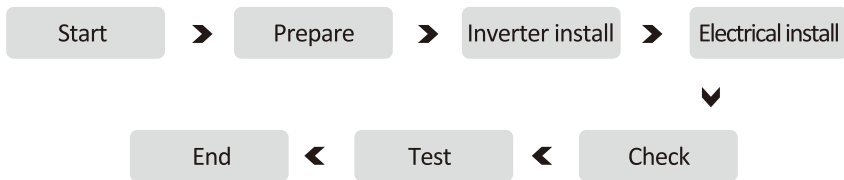


Fig.3-1

See the following instruction for details.

3.3 Preparation before installation

3.3.1 Unpacking and checking

The product is carefully tested and checked before transportation, however it is still possible to be damaged during transportation, please check the device again before installation. If any damage, please contact the transportation agency or directly contact Wuxi Xinqi Power New Energy Technology Co., Ltd.

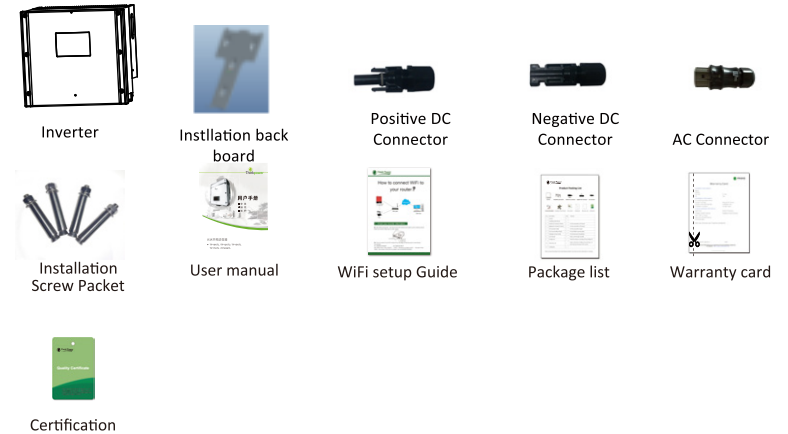


Fig. 3-2

Tab. 3-1: Package list

No.	Description	Qty	Remark
1	Inverter	1	
2	Installation Back Board	1	
3	Positive DC Connector Packet	4	For the connection of PV panel
4	Negative DC Connector Packet	4	For the connection of PV panel
5	AC Connector Packet	1	For the connection of grid
6	Installation Screw Packet	4	For the back board installation
7	User Manual	1	Please read through carefully
8	WiFi setup Guide	1	Instructions on connecting your inverter to your WiFi
9	Package List	1	Check the delivery according to the package list
10	Warranty Card	1	Please well keep for filling and returning us if there become any fault in the inverter
11	Certification	1	

3.3.2 Preparation for tools

The following tools will be used for installing the inverter:



∅ 6 percussion drill Press pinchers Screw driver and wrench Multimeter Hammer

Fig.3-3

3.4 Selection for a installation position



Some parts (e.g.: heat radiator) of the inverter runs with a high temperature, so it is not suitable for installing near inflammables or explosives.



- When selecting an installation position, please avoid the influence of noise and electromagnetic radiation to the environment.
- The inverter can not be installed near any place of high external electromagnetic radiation (e.g.: a TV tower, communication signal tower or HV cables).



The inverter performance will be degraded if the environmental temperature is 45°C above. Make sure the inverter is installed in a well ventilated place so that the power generation can be maximized.

Detailed requirement for installation position:

- ※ The inverter with a protection level of IP65 can be installed in the open air.
- ※ The inverter can not be installed under direction sunshine, or the internal temperature of the inverter will be excessively high and thus the inverter performance will be degraded for protecting the internal elements; or even the temperature protection will be activated by the excessively high temperature.
- ※ The inverter shall be installed in a cool & dry place with temperature from -25°C - +60°C; The environmental relative humidity is not higher than 95% and without any condensation.
- ※ The inverter LCD shall be leveled with eyes and with enough space in the front for inspection.
- ※ To avoid of burning or electric shock, the inverter shall be installed beyond reach of children. The temperature of some parts (e.g. : the heat radiator) is high when the inverter is running.
- ※ Make sure the installation position does not shake.
- ※ The inverter shall be installed in a well ventilated place to ensure the normal heat radiation.
- ※ The installation place shall be firm enough to support the inverter weight.
- ※ The inverter shall be installed on a vertical wall, or within 15° at most if backwards to the wall.
- ※ Connecting terminal is located at the bottom.

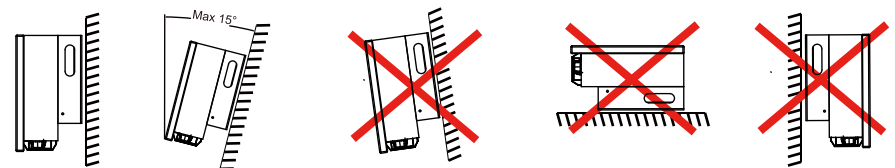


Fig.3-4

Tab.3-2-1: Effective spacing dimensions

Position	Min.size(cm)
Front	20CM
Lateral	40CM
Top	40CM
Bottom	50CM

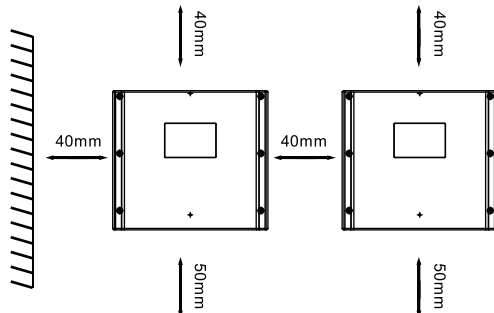


Fig. 3-5

3.5 Inverter installation



Please check that the open circuit voltage, short circuit current and maximum power at STC of the PV array are within the capacity of the solar inverter.
The full load MPPT voltage range is within the 450V-800V.

3.5.1 Installation Guide

1) Take out the back board and fix it to the wall; then peel the four logos on the back board and attach them to the wall through the hole. Thus the installation holes are marked.

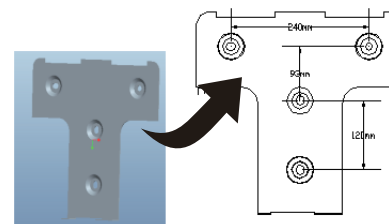


Fig. 3-7

- 2) Drill holes in the marked position as per the size of expansion screws.
- 3) Insert the expansion bolt kit into the hole, knock the kit into the hole and make them level with the wall surface.

4) Fix the back board to the wall using the tapping screws tightly.

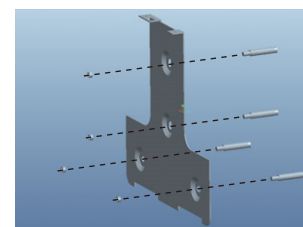


Fig.3-8

5) Keep the inverter tilts slight upward, and attach it to the wall bracket slightly to the top of its final position, and then visually check if the inverter is correctly installed on the bayonet.

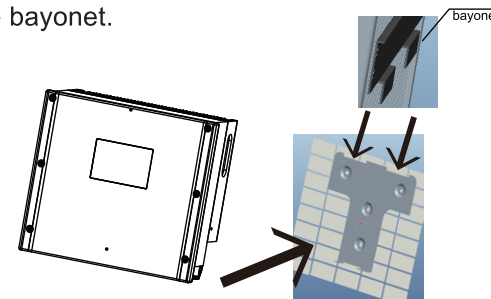


Fig.3-9

6) The installation is finished

3.6 Electrical connection

After the inverter is correctly installed on the wall or support, the next step is the electrical connection for the inverter. Electrical connection must be performed according to related safety standards.

- !** Danger A misoperation electrical connection may cause personal injury or death or damage the inverter irreversibly. Wiring operation must be performed by a qualified electrical engineer.
- !** Warning All electrical installation must be complying with local and national electrical standards.
- !** Warning The inverter cannot be connected to the grid unless approved by the local electrical authority and all electrical connections are completed by a qualified electrical engineer.
- !** Warning Please use cables of specification recommended by us, or the system safety may be deraded.

The electrical connection for an inverter covers electrical cable connection and communication cable connection.

3.6.1 Electric and electrical system structure

The electric and electrical connection for the whole solar energy power generation system is shown as below:

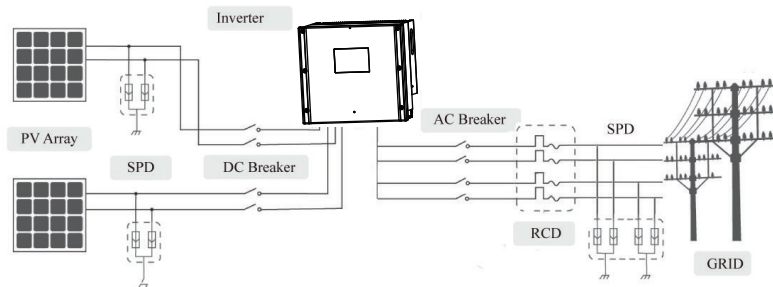


Fig.3-10

There are two independent MPP trackers in inverter, each MPP tracker has two pairs of DC input terminals. The connection type refers to Fig.3-11. Keep DCt: switch in an “OFF” state and make sure that:

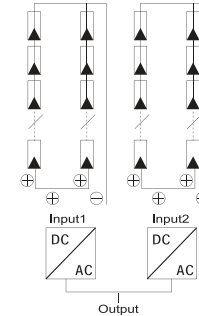


Fig.3-11

Tab.3-3: suggested max power input

- Each string of solar panels in series should be of same type and specification.
- Open Circuit Voltage of each string should not exceed 1000VDC
- The two string of same MPP tracker should have same number of solar panels.

Take Model.TP20KTL as example, the panel power of each MPP tracker should not exceed 11kw, the total power of inverter should not exceed 22kw.

Recommended Voltage/Current for AC Breaker is 400V/60V.

If the inverter is equipped with “AC Breaker including the RCD”, the parameter of the RCD refers to the following:

Tab.3-4: suggested RCD parameter

Number of inverter(s)/parallel	Suggested RCD parameter(mA)
1	$\geq 50 \times 1$
2	$\geq 50 \times 2$
3	$\geq 50 \times 3$
.....
n	$\geq 50 \times n$

No load can be directly connected to the output side of the inverter.

3.6.2 Structure of the communication system

CM series inverters support two flexible communication modes: Standard Wifi communication and optional RS485 communication. The topological structure of RS485 communication is as below. (Wifi connection refers to Wifi Setup Guide)

Tip If you have any question when reading the following information, please do not hesitate to contact us.

• RS485 communication

The RS485 communication supports ModBus Protocol. Following is detailed connection steps.

1) Communication between a single device and a PC

See the figure below for the connecting method. Connect 3/4 terminals of inverter to A/B terminals on RS485/USB switch, and then connect the other end of the switch to computer.



Fig.3-12

2) Communication between multi-device and a PC

See the figure below for the connecting method. Connect RS485 terminals of inverters in parallel. Connect 3/4 terminals of the first inverter to A/B terminals on RS485/USB switch, and then connect the other end of the switch to computer. The maximum number of RS485 communication devices is 32 units.

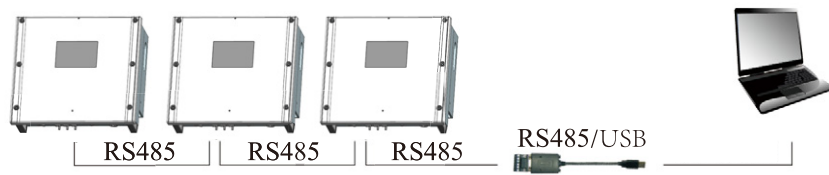


Fig.3-13

Tip The “Multi-device communication mode 2” with RS485 and WIFI is applicable for centralized installation where wiring is not convenient between the computer and devices.

Tip RS485/USB switch module and WIFI wireless module are serial products orderable from Xinqi Power. RS485/USB switch module can be purchased by the user of own.

Tip If RS485 communication mode is selected, it is recommended to use two-core dual-twisted shield cable. The recommended specification is RVVP2 * 1.0. The maximum transmission distance of RS485 communication mode is 1200m.



Notice WIFI wireless communication is functioning within 400m in an opening distance, but interference and barrier shall be put into consideration because the actual transmission distance is influenced by the installation field and external interference.

No load can be directly connected to the output side of the inverter.

3.6.3 Wiring terminals and cable specification

1) DC wiring terminals

The DC side of inverter has 4 pairs of terminals in total. See the figure below:

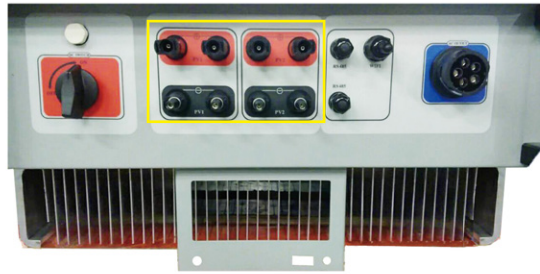


Fig.3-14



Fig.3-15



Fig.3-16



Fig.3-17



Fig.3-18

2) AC terminals



Fig.3-19



Fig.3-20

3) Communication terminals

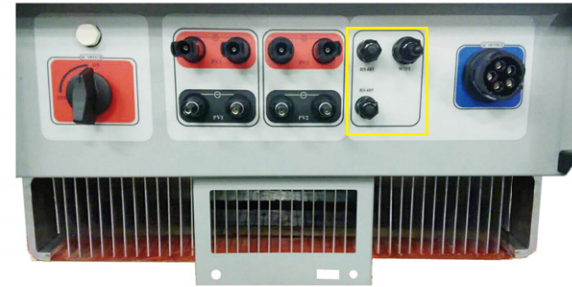


Fig.3-21

4) Cables of the following specification will be equipped by the user.

Tab.3-5: Recommended cable specification

Name	Model	Recommended cable type	Recommended wire diameter mm ²
DC cable	TP8KTL-TP25KTL	Photovoltaic cable	4mm ²
AC cable	TP8KTL-TP12KTL	4 core outdoor cable	3*4mm ² +1*2.5mm ²
	TP8KTL-TP25KTL		3*6mm ² +1*4mm ²
cable (RS485)	TP8KTL-TP25KTL	2 core outdoor twisted-pair shielded wire	2*1mm ²

All of the above cables are copper wire

3.6.4 Steps for electrical connection



Please cover the PV array by lightproof material or switch off the DC circuit breaker before electrical connection. A dangerous voltage will be generated by the PV array exposed in the shine.



If the inverter has been electrified and tested before connection, wiring can not be performed unless the AC and DC power supplies are cut off for 10min and a multimeter shows that the DC side is totally discharged.



Caution When designing the PV array, make sure the maximum open circuit voltage is not higher than 850V at each series of PV group. Otherwise the inverter will be damaged irreversibly



Tip Different colors of cables shall be used for differentiating in assembling. For example: the positive pole is connected by a red cable and the negative by a blue cable.



Tip In order to balance each PV series, Cable shall be with the same sectional area.



Tip DC cable between the inverter and the assembly shall be the special PV cable. The voltage drop from the terminal box to the inverter is about 1-2%. It is recommended the inverter is installed on the assembly support for generation to reduce the cable cost and the DC loss.



Tip High performance and high quality PV array shall be used. The open circuit voltage in the serial array must be lower than the maximum DC input voltage in the PV grid-tied inverter, and the working voltage of the serial array must comply with the MPPT voltage of the serial array must comply with the MPPT voltage in the PV grid-tied inverter.



- Protect the LCD panel during wiring;
- Protect the LCD panel and other elements from scratch or damage by cables or tools.

3.6.4.1 Steps for DC connection

Steps for DC cable wiring

- 1) Using the stripping tool to cut the PV cable, and makes the cooper wire reveal as 0.7cm.



Fig.3-22



Fig.3-23

- 2) Insert cable into DC "+" terminal

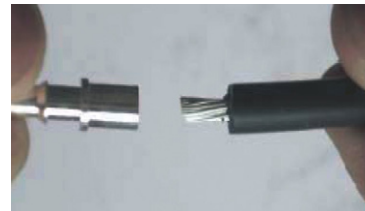


Fig.3-24



Fig.3-25

- 3) Process crimping.



Fig.3-26

4) Put terminal into connector “+”

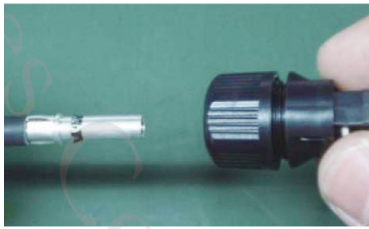


Fig.3-27



Fig.3-28

5) Insert cable into DC “-” terminal

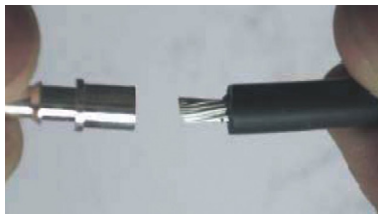


Fig.3-29



Fig.3-30

6) Process crimping



Fig.3-31

7) Put terminal into connector “-”



Fig.3-32



Fig.3-33

3.6.4.2 Steps for AC connection

Connect inverter with AC distribution box or public grid by AC output cables.

1) AC output connector contains three parts: plug, adapter and cable gland. See Fig.3-34
Instructure of AC output connector

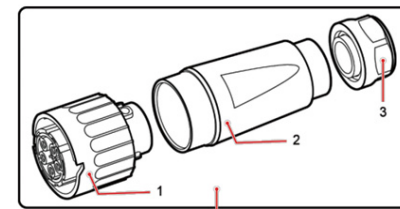


Fig.3-34

- 1. Plug
- 2. Adapter
- 3. Cable gland

Step 1 Remove the cable gland and the adapter from the AC output connector

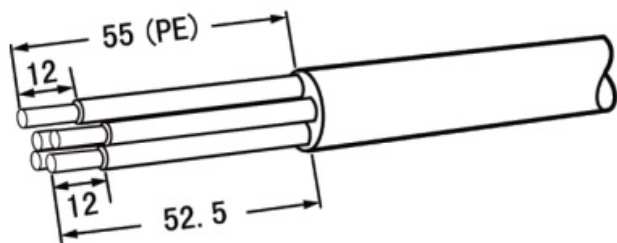
Step 2 Remove the insulation layer of the AC output cable of an appropriate length using a wire stripper .

Notice

The three -phase AC input power cables, neutral cable, and PGND cable must be properly connected.

- Strip the outer jacket of AC output cable by 55 mm
- Cut the core wires of the cables excluding the PGND cable by 2.5 mm
That is, the core wire of the PGND cable should be 2.5 mm longer than that of other four cables. For the Inverter28KTL, the neutral cable does not connect to the AC output terminal. Align the neutral cable with the protective jacket and cut it off to facilitate the stripping of the other four core wires
- Strip the insulation layer of each core wires by 12 mm

Figure 3-35 Connecting an AC output power cable (1) (unit: mm)



Notice

The preceding figure shows only how to strip cables for the 10 KTL to 20 KTL

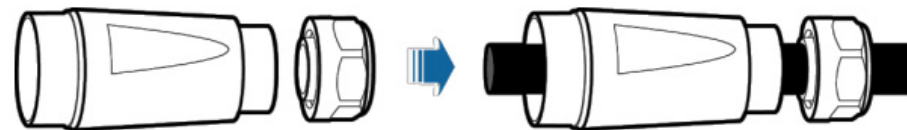
- Step 3** Insert AC output cable (L1, L2, L3, N, and PE) into the cable gland and the adapter, as shown in **Figure 3-36**.



Notice

If the external cable diameter ranges from 16mm to 20mm, remove seal ring from the cable gland before inserting the power cable into the cable gland and the adapter.

Figure 3-36 Connecting an AC output power cable (3)




- Step 4** Loosen the screws inside the coupling nut holes using a flathead screwdriver, insert the core wires into corresponding holes, and tighten the screws, as shown in **Figure 1-19** and **Figure 1-20**

Tighten the screws to a torque of 0.7 N.m.

Figure 3-37 Connecting an AC output power cable (4)



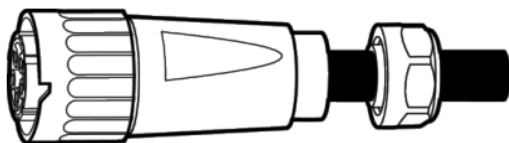
- Connect L1 to the hole numbered L1.
- Connect L2 to the hole numbered L2.
- Connect L3 to the hole numbered 3.
- Connect N to the hole numbered 4.
- Connect PE to the hole marked .

- Step 5** Check that all core wires are properly connected, as shown in **Figure 3-38**.

Step 6 Secure the adapter to the coupling nut, as shown in **Figure 3-38**

Tighten the adapter to a torque of 12 N.m

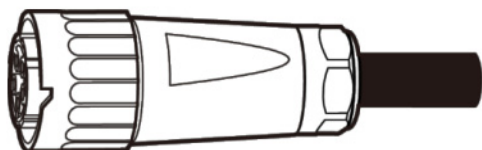
Figure 3-38 Connecting an AC output power cable (4)



Step 7 Secure the cable gland to the adapter, as shown in **Figure 3-39**.

Tighten the cable gland to a torque of 5 N.m (You need to use some tool to achieve this torque)

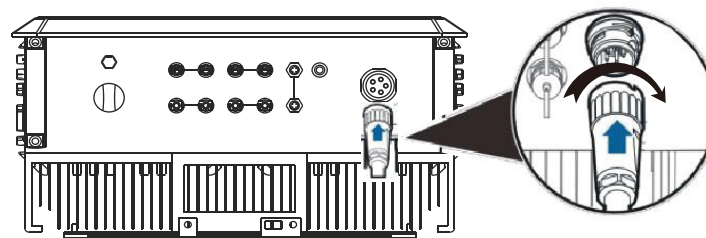
Figure 3-39 Connecting an AC output power cable (8)



Step 8 Connect the AC output connector to the bayonet coupling of the AC output wiring terminal on the Inverter and rotate it clockwise until you hear a "click" sound, as shown in **Figure 3-40**.

Because no sufficient space is available on the right of the AC terminal, tighten the terminal using the left hand.

Figure 3-40 Connecting an AC output power cable (9)



Notice The AC output connector securely connects to the AC output wiring terminal after the bayonet coupling snaps into place.

3.6.4.3 DC/AC terminal connection:

- 1) Make sure that the DC/AC breaker is
- 2) Insert the DC+/- wiring terminal into corresponding DC+/- terminal.

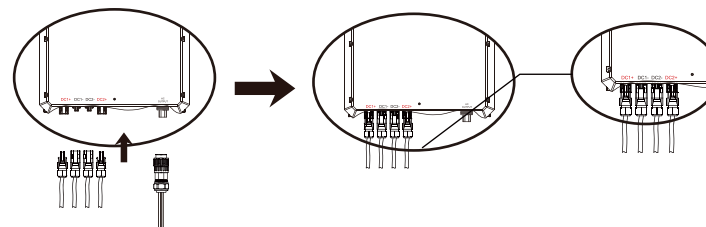


Fig.3-41

- 3) Insert the AC wiring terminal into the AC terminal.

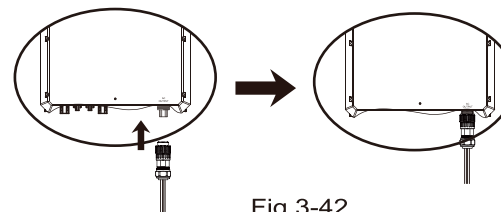


Fig.3-42

- 4) Switch on the AC breaker.
- 5) Turn the DC switch to the "ON" state.

3.6.5 Earthing requirement



Caution

The inverter is a device with no transformer, neither the positive nor the negative pole of the PV assembly DC side can be earthed, or the inverter will not work normally, or even be damaged irreversibly.

In TP series PV power generating system, all device shells, assembly supports and the GND terminal of the inverter must be safety and reliably earthed.

4 Trial operation

4.1 Check before operation



Warning

Necessary safety check must be performed before the inverter is electrified for trial operation!

4.1.1 Check for reliability of mechanical installation

Check if the inverter is firmly installed and if all bolts are reliably tightened. For an inverter installed on a metal supporter, make sure each bolt is tightened and support has enough load bearing capacity.

4.1.2 Check for connecting cables

Check if all cables in the system are firmly connected without any missed or wrong connection, and especially check if all positive and negative poles are correct. If a DC switch is equipped on the inverter, the DC switch shall be turn to the "OFF" state.

4.1.3 Electrical check

Make sure the DC input voltage of the inverter is lower than 1000V (with the temperature decrease of the PV array, the open circuit voltage will be increased, so a residual voltage at the low temperature must be put into consideration).

Make sure the grid parameters are complying with the inverters parameters.

4.2 Electrify the inverter

The inverter can be started up as per the following steps after all testing and checking steps are performed.

Switch on the AC breaker.

Switch on the DC breaker, and turn the DC switch to the "ON" state.

See Part 5 of this manual for "Human-machine interaction" after the inverter is started up. If enough power energy can be generated in the solar array, the inverter will be started up automatically, and LCD will display the normal status which means the inverter is successfully started up. If the inverter is not normally started up, please refer to Part 6 "Troubleshooting and maintenance".

5 Human-machine interaction

5.1 LCD interface

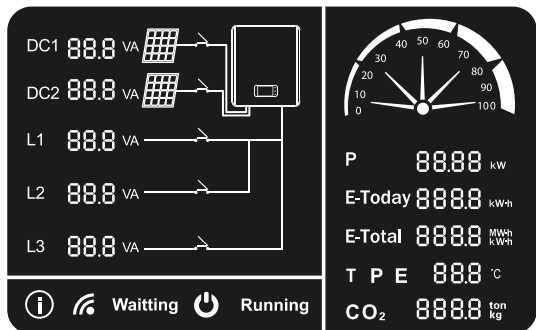


Fig.5-1

Tab. 5-1: Introduction to symbols on the LCD panel

SN	Symbol	Description
1	DC1 88.8 VA	It alternately displays the DC voltage and current
2	L1 88.8 VA	It alternately displays the AC voltage and current
3		It means DC/AC connection
4		It means the on grid inverter
5		It means inverter enters into fault mode
6		It means communication mode of the inverter: flicker means "connected", otherwise "disconnected"
7	Waiting	It means the inverter is on ready mode.
8		It means the DC connection of the inverter is OK.
9	Running	It means the inverter is working normally.
10		It means load rate of the inverter.
11	P 88.88 kW	It indicates the current power.
12	E-Today 888.8 kWh	It indicates the electric quantity of the current day.
13	E-Total 888.8 MWh	It indicates the total electric quantity.
14	T P E 88.8 °C	It indicates the current temperature of the inverter.
15	CO ₂ 888.8 ton kg	It indicates the amount of reducing CO ₂ .

5.2 Inverter working mode

After the inverter is started up, the normal working state will be switched as per the chart below:

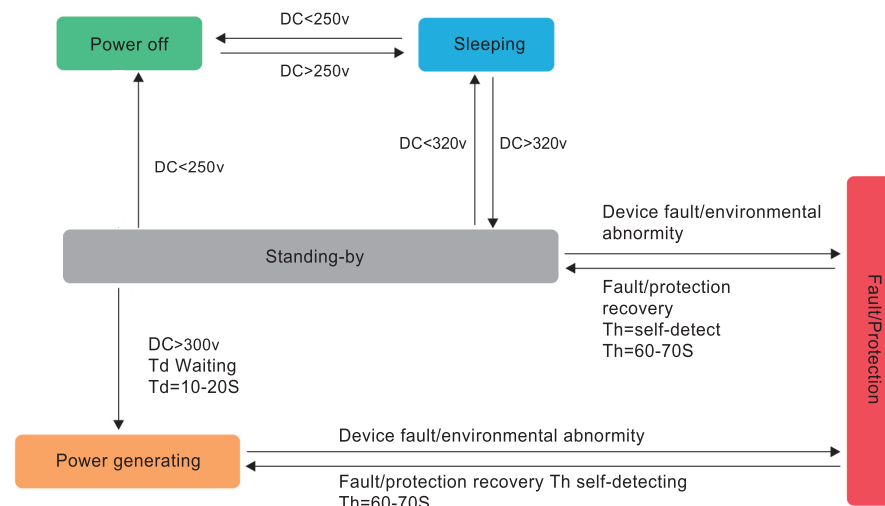


Fig. 5-2

See the following content for the meaning of each mode.

5.2.1 Standing-by mode

When the DC voltage is higher than 250V but lower than 320V, the inverter will enter the sleep mode. In this case, the inverter will keep monitoring the DC voltage, and will enter the ready mode once it reaches the working voltage 320V.

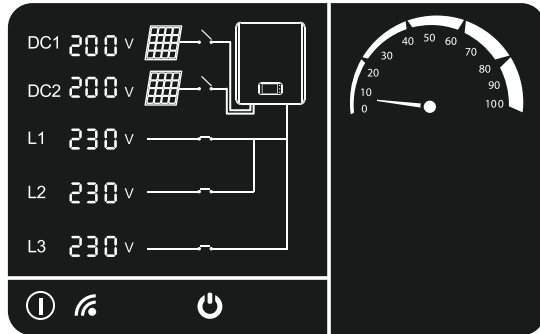


Fig. 5-3

5.2.2 Ready mode

When the DC voltage is over 320V, the inverter enter into the ready mode. In this case, inverter start hardware self-checking, and after the self-checking is over, the inverter enter power generating mode.

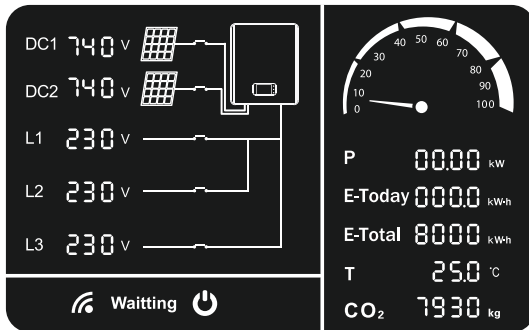


Fig. 5-4

See the following content for the meaning of each mode.

5.2.3 Power generating mode

When the external condition satisfies the power generating condition, and the after the self-checking gets through, the inverter will enter into the power generating mode.

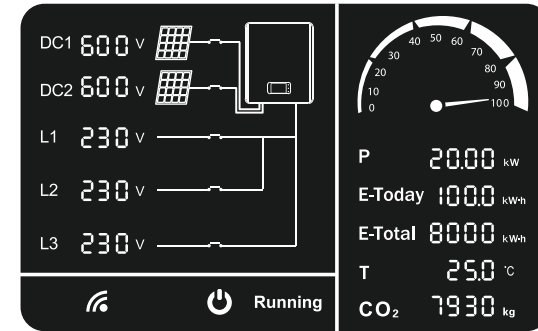


Fig. 5-5

5.2.4 Protection mode

If any external fault such as AC side grid fault is detected by the inverter, the inverter will stop power generating and enter the protection mode, in this case the protection indicator on LCD panel will show and display the corresponding protection code.

Troubleshooting can be performed by the user according to this code. The inverter will keep monitoring if the external fault is removed, and will keep in the protection mode unless the fault is removed. It will be reenter the grid-connect power generating mode one minute later after the fault is removed.

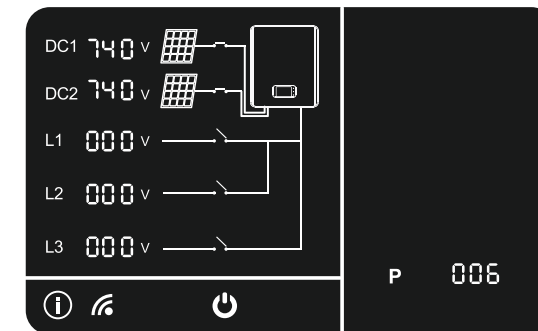


Fig. 5-6

5.2.5 Fault mode

If any internal fault is detected by the inverter, the inverter will stop power generating and enter the fault mode, in this case fault indicator on the LCD panel will show and display the corresponding fault code.

Troubleshooting can be performed by the user according to this code. The inverter will keep monitoring if the internal fault is removed. It will be reenter the grid-connect power generating mode if the fault is removed.

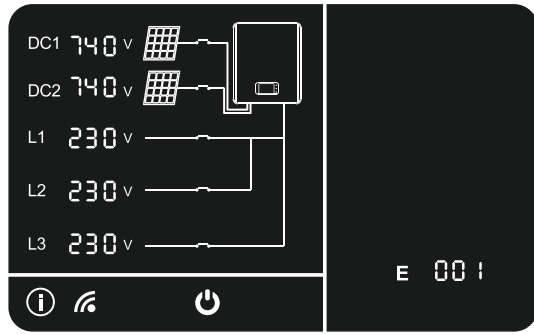


Fig. 5-7



Notice

In the morning and evening, the light intensity is weak and changeful, thus the LCD keep flashing. In order to avoid the user's trouble, and the LCD will light up when it enter into the power generating mode. In other mode, if the user wants to check the relevant data of the inverter, he can tap the inverter body and wake up the LCD.



Notice

When the inverter enter into the protection and fault mode, its corresponding protection and fault code may also appear twice or more. At this time, the protection or fault code display space below the LCD display screen will alternately display a variety of protection or fault code every 2 seconds .

5.3 LCD panel power saving mode

The LCD will enter sleep mode if no operation last for 2 minutes , to wake it up please tap on the shell slightly.

5.4 LED blink table

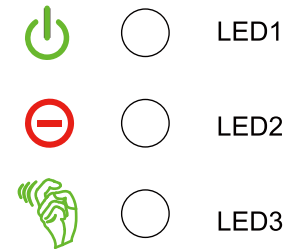


Fig. 5-8

Mode \ LED	LCD On			LCD Off		
	LED1	LED2	LED3	LED1	LED2	LED3
Standing-by mode	★					★
Ready mode	★					★
Power Generating mode	●					●
Protect mode	★					★
Fault mode		●			●	


● Lightened constantly

★ Flashing

6 Troubleshooting and maintenance

6.1 Troubleshooting

This part introduces the common fault and solving steps, provides troubleshooting method and skills to the user, and helps the user identify and solve some common fault of the inverter.

 **Tip** Faults mentioned in this part means the inverter enters the protection state or fault state.

The protection state is mostly caused by some external reasons, the inverter output is not matched with the grid, the grid is power off or the system is not correctly earthed, and thus the inverter acts to ensure the own safety. The inverter itself has no defect and can recover from the protection state if the system is correctly designed and installed.

Sometimes the inverter enters the protection state by the own defect and can be recovered by resetting or repairing.

The fault state is caused by incorrect design of system, e.g: the DC voltage is too high, and thus the inverter acts to protect the system safety. The inverter can be recovered from some faults automatically or by resetting, and some faults are caused by the own defect of the inverter, and in this case the inverter cannot be recovered and shall be repaired.

Correctly identifying the fault state of the inverter is helpful for solving the fault, so please threat as per the following steps:

1) Check if the status displayed on the panel is a protection state or fault state, and record all error codes.

2) Try the solution listed in Tab.6-1 and 6-2 and meanwhile check as per the following steps.

- If the voltage at the AC/DC side is normal and if the breaker is switched on?
- If the inverter is installed in a clean , dry and well ventilated place?
- If the cable sectional area satisfies the requirement?
- If the connecting cables is too long?
- If all cables are firmly connected?
- If wiring is reasonable?
- If the safety standard setting is correct?

3) If you meet any problem that you cannot solve by yourself, please contact the client service man of us for the optimal solution, please provide the detailed system installation information, inverter model, serial number and fault information.

Tab. 6-1: Protection code and solution

Displayed code	Protection description	Recommended solution
P001	The leakage current is too high	1.Cut off the DC breaker and check if there is abnormality in the AC side. 2.After the fault is removed, close the DC breaker and restart the inverter. 3.If the fault occurs repeatedly, please ask for professional service.
P002	The voltage at the grid side is too high	1.Check if the inverter is normally connected to the grid. 2.Check if the grid voltage and frequency are complying with the output scope of the inverter. 3.If the fault above is removed but the inverter can still not work normally, please ask for professional service.
P003	The voltage at the grid side is too low	
P004	The frequency at the grid side is too high	
P005	The frequency at the grid side is too low	
P006	Islanding protection	
P007	The DC voltage is too low	
P008	Output short circuit	1.Check if the inverter is normally connected to the grid. 2.Check if the grid voltage and frequency are complying with the output scope of the inverter. 3.If the fault above is removed but the inverter can still not work normally, please ask for professional service.
P009	Output current DC offset is too high	
P010	Internal synchro communication fail	1.Switch off the DC breaker and wait 1 minute. 2.Switch on the DC breaker and check if the inverter can auto reboot. 3.If the fault occurs repeatedly, please ask for professional service.

Displayed code	Protection description	Recommended solution
P011	Phase loss	Check whether all the three phase lines are connected to the grid.
P012	Over temperature	The inverter will recover automatically when the temperature gets lower.
P013	Bus unbalance	The inverter will recover automatically.
P014	Utility not three phase	Check whether all the three phase lines are connected to the grid.
P015	Relay open	The inverter will recover automatically.

Tab. 6-2: Fault code and solution

Displayed code	Fault description	Recommended solution
E001	The insulation resistance is low	1. Switch off the breaker. 2. Check if the resistance between the +/- poles of the PV1&PV2 assembly and the ground is larger than 1MΩ. 3.If the fault above is remove but the Inverter can still not work normally , please ask for professional service.
E002	The DC1 voltage is too high	1. Switch off the DC breaker. 2. Check if DC1 voltage is higher than 1000V 3. If the fault above is removed but the inverter can still not work normally, please ask for professional service.
E003	The DC2 voltage is too high	1. Switch off the DC breaker. 2. Check if DC2 voltage is higher than 1000V 3. If the fault above is removed but the inverter can still not work normally, please ask for professional service.

Displayed code	Fault description	Recommended solution
E004	The DC1 input current is too high	1. Switch off the DC breaker. 2. Check if t he system is designed incorrectly(DC1 power too high). 3. If the fault above is removed but the inverter can still not work normally, please ask for professional service.
E005	The DC2 input current is too high	1. Switch off the DC breaker. 2. Check if t he system is designed incorrectly(DC2 power too high). 3. If the fault above is removed but the inverter can still not work normally, please ask for professional service.

6.2 Daily maintenance

It is unnecessary to maintain the inverter in normal conditions but it is necessary to make sure the inverter is not covered by dust.

●Cleaning

The inverter can be cleaned by electric compressed air blower, dry soft cloth or soft brush. Please never clean the inverter by any water, corrosive chemical agent or cleaning agent.

●Heat radiation

To protect the normal operation and prolong the service life of the inverter, the inverter must be installed in a well ventilated space without any air barrier surrounding the heat radiator at the back of the inverter, and dust or snow must be removed timely if any.

7 Uninstallation

The inverter shall be treated as per the following steps if it is to be replaced or out of service.

7.1 Uninstalling steps

- 1) Switch off the AC breaker.
- 2) Switch off the DC breaker.
- 3) Wait for 10min till the inverter is fully discharged.
- 4) Check by a multimeter and make sure neither the AC side nor the DC side is electrified.
- 5) Press the right position of the terminal as Fig.7-1, When you hear a “click”, then you can pull out the positive and negative DC terminal adaptor as Fig.7-2.

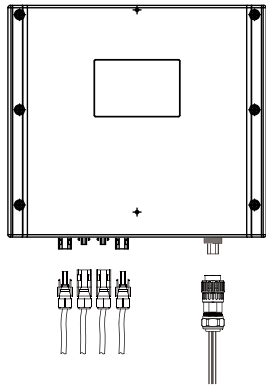


Fig.7-1

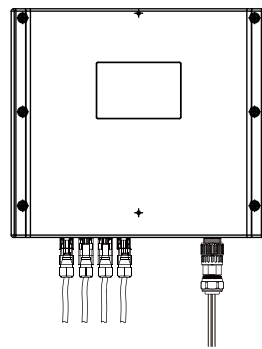


Fig.7-2

7.2 Packing

Please pack the inverter with the original package if possible. If the original package is not available, please pack with a carton satisfying the following requirement.

- Firm enough for 45kg.
- Easy for handing.
- Fully closeable.

7.3 Storing

The inverter must be stored in a dry and clean place of -30°C - $+80^{\circ}\text{C}$.

7.4 Solution at the termination of service period

At the termination of inverter service period, please send the inverter and package material to the designated place for electronic waste treatment. Contact the related authority for treating and recovering if necessary. No inverter or any part can be disposed or own accord.

8 Technical parameters

Tab. 8-1: Technical parameters

Model	CM12kTL	CM15kTL
Input(DC)		
Max DC power	13200 W	16500 W
Max DC voltage		1000 Vd.c.
Min working voltage		250 Vd.c.
MPPT voltage range		250 ... 850 Vd.c.
Max.input MPPT current	12.5A/12.5A	25A/12.5A
Max.input short circuit per MPPT	17A/17A	34A/17A
Number of MPPT trackers		2
Number of input string	2	3
Output(AC)		
AC nominal power (W)	12000	15000
Max AC apparent power(VA)	13200	16500
Max output current(A)	20	23
Nominal AC output		50/60 Hz ; 400 Vac
AC output range		45/55 Hz ; 280~490 Vac (Adj)
Power factor		0.8leading ... 0.8laging
Harmonics		<1.5%
Grid type		3W/N/PE
Efficiency		
Max efficiency	98.4%	98.5%
Euro efficiency	97.9%	98.0%
MPPT efficiency	99.9%	99.9%
Safety and protection		
DC reverse-polarity protection		yes
DC breaker		yes
DC/AC SPD		yes
Leakage current protection		yes
Insulation Impedance Detection		yes
Residual Current protection		yes

Model	CM12kTL	CM15kTL
General Data		
Dimensions(W/H/D)		510/484/271.5mm
Weight		35kg
Operating temperature range		-25 °C ... +60 °C
Degree of protection		IP65
Cooling concept		Natural convection
Topology		Transformerless
Display		LCD
Humidity		0-95% ,no condensation
Communication:RS485/WIFI		Yes/Opt.
Warranty:5/10/20 years		Yes/Opt./Opt.
Certificates and Approvals		
CQC,VDE-AR-N4105,VDE0126-1-1,AS4777,IEC61727,IEC62116		

9 Quality assurance

9.1 Warranty Policy

For our customers we provide 5 years standard warranty from the date of installation, you can also upgrade your standard warranty to 10 years. Please keep the purchasing invoice and trade mark clear for warranty. For more information, please contact your local dealer.

9.2 Exception clause

Any of the following situation will not be covered by our warranty policy:

- Use of undersigned purpose.
- Incorrect system design.
- Incorrect installation.
- Use of any unacceptable in the system.
- Misuse or improper operation.
- Any unauthorized modification or repairing.
- The inverter is damaged by any force majeure (electric shock, fire accident, earthquake or seaquake, ect).
- Operating beyond safety regulations.
- Damage during transportation.

9.3 Warranty card

Tab. 9-1: Warranty card

Warranty Card

Customer Information

Name:

Address:

Zip Code:

Tel:

E-mail:

Fax:

Installation Information

PV module type (parameters):

Number of Strings:

Installation Company:

Modules Per String:

Installation site:

Installer Name:

Inverter detailed Information

Fault Time:

Number of used Products:

Date of Bill of Lading:

Fault Messages:

Model of Products:

Number of Fault Products:

Brief Fault Description and Photos (Can be attached):

Customer Signature:

Date:

